

Wire ball bearing



Type Series KVE
Type Series MVE
Type Series ZVE
Type Series KER
Type Series KED
Type Series DFX
Type Series DSE

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This booklet was prepared with the greatest care and all the data were checked for correctness. However, we cannot be liable for any wrong or incomplete data.

For reasons of constant further development, we must reserve the right to modify our products.

Wire ball bearing

Component parts



2 pieces outer running wires

hardened (drawn), neatly turned and ground track corresponds to the ball diameter

2 pieces inner running wires

hardened (drawn), neatly turned and ground track corresponds to the ball diameter

1 piece ball cage strip

guided and contained balls



Wire ball bearing

Type series KVE with grinded raceways



General

The KMF KVE wire ball bearing units are used everywhere where there is insufficient space for a complete bearing. Because of the possibility of designing the machine while hardly taking the necessary roller bearing into consideration, this type of bearing has been increasingly used in recent years.

A neatly turned groove with easily achieved tolerances in the customer's design is sufficient to accommodate the running wires. This type of construction makes it possible to dispense with the conventional support rings (as provided for a complete bearing). Thus the customer obtains not only a space-saving bearing, but one at an extremely reasonable price.

KMF wire ball bearing units can be easily designed according to the customer's design requirements, as various combinations of running wires/balls are possible for the same circle diameter.

The ball diameters of 6.35 / 8 / 9 / 9.525 / 10 / 12 / 16 and 20 mm and the circle diameter ranges of 100 to 2000 mm permit the use of many possible variations.

By using hardened running wires, high surface hardness with a ground track corresponding to the ball diameter, one achieves a long service life.

The bearing pressure angle of 90° makes it possible to support loads due to radial and axial forces and torques from any directions.

Features

- Free choice of structural material
eg: aluminium, bronze, stainless steel etc.
Due to the slotted running rings, no difficulties from differential expansion
- Small fitted space
- High static and dynamic strength
- Great precision
- Low weight of bearing
- Economical
due to optimum price / performance ratio
- Short delivery period



Example of order:

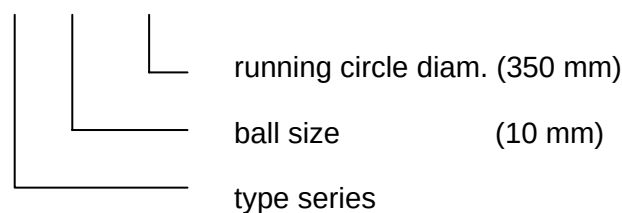
Wire ball bearing unit Type: KVE 10 0350

Description :

KVE 10 0350

Quantity :

50 off



Wire ball bearing

Type series KVE with grinded raceways

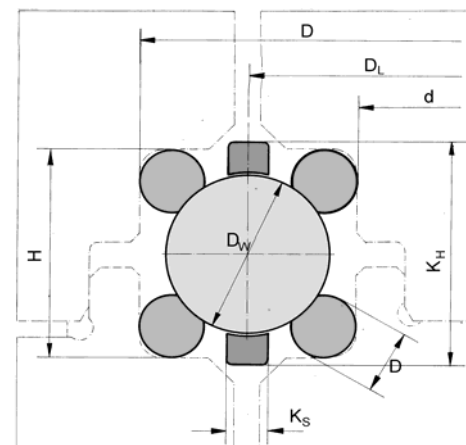


Table of dimensions [Dimensions in mm]

KMF-type 1)	Ball D_W		Wire diam. D	Range of use Running circle diam.		Bearing dimensions			Cage dimensions		
		(inch)		D_L min.	D_L max.	d	D	H	K_H	K_S	K_T
KVE 6,35	6,35	1/4	3	100	400	$D_L - 9,20$	$D_L + 9,20$	9,20	9,0	1,6	7,8
KVE 9	9		3	150	400	$D_L - 10,60$	$D_L + 10,60$	10,60	11,6	2,0	11,5
KVE 8	8		4	150	2000	$D_L - 11,78$	$D_L + 11,78$	11,78	12,0	2,0	12,0
KVE 8	8		4	150	2000	$D_L - 12,00$	$D_L + 12,00$	12,00	12,0	2,0	12,0
KVE 9,525	9,525	3/8	4	150	2000	$D_L - 12,95$	$D_L + 12,95$	12,95	12,6	2,5	12,0
KVE 9,525	9,525	3/8	4	150	2000	$D_L - 12,86$	$D_L + 12,86$	12,86	12,6	2,5	12,0
KVE 10	10		4	150	2000	$D_L - 13,19$	$D_L + 13,19$	13,19	13,2	2,5	12,5
KVE 12	12		4	200	2000	$D_L - 14,10$	$D_L + 14,10$	14,10	15,0	2,5	15,0
KVE 12	12		4	200	2000	$D_L - 14,61$	$D_L + 14,61$	14,61	15,0	2,5	15,0
KVE 16	16		5	250	2000	$D_L - 18,40$	$D_L + 18,40$	18,40	20,0	3,5	20,0
KVE 16	16		5	250	2000	$D_L - 19,00$	$D_L + 19,00$	19,00	20,0	3,5	20,0
KVE 20	20		6	300	2000	$D_L - 22,60$	$D_L + 22,60$	22,60	24,2	3,5	25,0

1) Other dimensions on request

K_T = ball division

Description of construction:

The KMF wire ball bearing unit consists of four hardened ball running rings with polished tracks and one ball cage strip with guided and contained balls.

Material:	Ball running rings	hardened	Fd. St.
	Ball cage strip	polyamide	PA 12
	Balls	hardened ball bearing steel acc. to DIN 5401, Grade 28 (Class III)	100 Cr 6

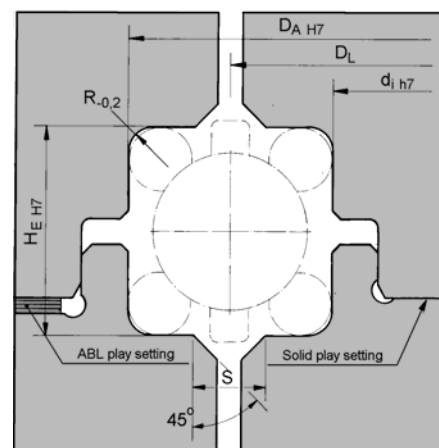
Note: KVE can also be supplied in a corrosion-resistant version.
In the example of an order, this will have the additional symbol SS.

Example of order:

KVE 10 0350 SS

Wire ball bearing

Type series KVE with grinded raceways



Fitted dimensions

Table of dimensions [Dimensions in mm]

KMF-type	Load capacity 1)		Fitted dimensions					Cage-type 2)
	dyn. C [kN]	stat. C ₀ [kN]	d _i	D _A	H _E	R	S	
KVE 6,35	$1,18 \cdot \sqrt{D_L}$	$0,28 \cdot D_L$	$D_L - 9,20$	$D_L + 9,20$	9,20	1,4	3,0	KKLK 063
KVE 9	$1,37 \cdot \sqrt{D_L}$	$0,34 \cdot D_L$	$D_L - 10,60$	$D_L + 10,60$	10,60	1,4	4,5	KKLK 09C
KVE 8	$1,24 \cdot \sqrt{D_L}$	$0,35 \cdot D_L$	$D_L - 11,78$	$D_L + 11,78$	11,78	1,9	4,5	KKLK 080
KVE 8	$1,20 \cdot \sqrt{D_L}$	$0,34 \cdot D_L$	$D_L - 12,00$	$D_L + 12,00$	12,00	1,9	4,5	KKLK 080
KVE 9,525	$1,45 \cdot \sqrt{D_L}$	$0,31 \cdot D_L$	$D_L - 12,95$	$D_L + 12,95$	12,95	1,9	4,5	KKLK 095
KVE 9,525	$1,45 \cdot \sqrt{D_L}$	$0,31 \cdot D_L$	$D_L - 12,86$	$D_L + 12,86$	12,86	1,9	4,5	KKLK 095
KVE 10	$1,50 \cdot \sqrt{D_L}$	$0,33 \cdot D_L$	$D_L - 13,19$	$D_L + 13,19$	13,19	1,9	4,5	KKLK 100
KVE 12	$2,22 \cdot \sqrt{D_L}$	$0,44 \cdot D_L$	$D_L - 14,10$	$D_L + 14,10$	14,10	1,9	5,5	KKLK 12C
KVE 12	$2,15 \cdot \sqrt{D_L}$	$0,40 \cdot D_L$	$D_L - 14,61$	$D_L + 14,61$	14,61	1,9	5,5	KKLK 12C
KVE 16	$3,02 \cdot \sqrt{D_L}$	$0,58 \cdot D_L$	$D_L - 18,40$	$D_L + 18,40$	18,40	2,4	7,5	KKLK 160
KVE 16	$2,93 \cdot \sqrt{D_L}$	$0,53 \cdot D_L$	$D_L - 19,00$	$D_L + 19,00$	19,00	2,4	7,5	KKLK 160
KVE 20	$3,55 \cdot \sqrt{D_L}$	$0,64 \cdot D_L$	$D_L - 22,60$	$D_L + 22,60$	22,60	2,9	8,0	KKLK 20C

1) Calculated hardness 510 HV

2) See document WLK 100

Temperature : The temperature limits of standard version bearings in continuous operation are between -40° and +100°C, for short periods of operation up to +120°C.

Play in bearing: The play in bearings can be set later via the surface – solid settings, or can be set without later work by matching with spacers. Spacers made of corrosion-resistant steel of different sizes and thicknesses can be supplied on request. (see document page 22).

Wire ball bearing

Type series MVE (metric series) with grinded raceways

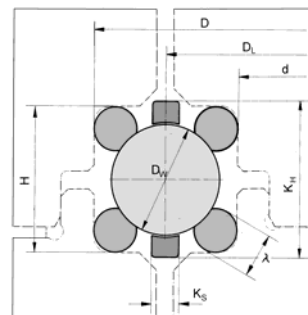


Table of dimensions [Dimensions in mm]

KMF-type 1)	Ball		Wire diam. λ	Range of use Running circle diam.		Bearing dimensions			Cage dimensions		
	D_w	(inch)		D_L min.	D_L max.	d	D	H	K_H	K_S	K_T
MVE 10	8		3	150	1500	$D_L - 10$	$D_L + 10$	10	10,6	2,0	12,0
MVE 15	11		5	250	1500	$D_L - 15$	$D_L + 15$	15	13,7	2,5	14,0
MVE 20	16		6	300	1500	$D_L - 20$	$D_L + 20$	20	20,0	3,5	20,0
MVE 25	20		7	350	1500	$D_L - 25$	$D_L + 25$	25	24,2	3,5	25,0

1) Other dimensions on request

K_T = ball division

Wire ball bearing

Type series ZVE (english series) with grinded raceways



Table of dimensions [Dimensions in mm]

KMF-type 1)	Ball		Wire diam. λ	Range of use Running circle diam.		Bearing dimensions			Cage dimensions		
	D_w	(inch)		D_L min.	D_L max.	d	D	H	K_H	K_S	K_T
ZVEC	8		3	150	1500	$D_L - 9,525$	$D_L + 9,525$	9,525	10,6	2,0	12,0
ZVED	9,525	3/8	4	150	1500	$D_L - 12,700$	$D_L + 12,700$	12,700	12,6	2,5	12,0
ZVEF	16		5	250	1500	$D_L - 19,050$	$D_L + 19,050$	19,050	20,0	3,5	20,0
ZVEG	20		7	350	1500	$D_L - 25,400$	$D_L + 25,400$	25,400	24,2	3,5	25,0

1) Other dimensions on request

K_T = ball division

Description of shape, material, temperature and play in bearing see page 4 and 5.

Example of order

Wire ball bearing – units type MVE 10 0300

Description :

MVE 10 0300

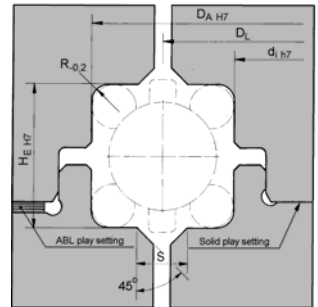
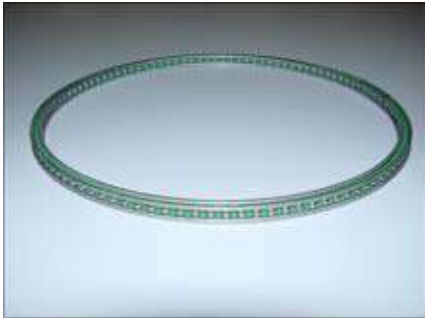
Quantity:

20 off

size of the bearing (300 mm)
cross cut (10 x 10 mm)
type series

Wire ball bearing

Type series MVE (metric series) with grinded raceways



Fitted dimensions

Table of dimensions [Dimensions in mm]

KMF-type	Load capacity 1)		Fitted dimensions					Cage-type 2)
	dyn. C [kN]	stat. C ₀ [kN]	d _i	D _A	H _E	R	S	
MVE 10	$1,24 \cdot \sqrt{D_L}$	$0,31 \cdot D_L$	$D_L - 10,0$	$D_L + 10,0$	10	1,4	4,5	KKLK 08C
MVE 15	$1,70 \cdot \sqrt{D_L}$	$0,56 \cdot D_L$	$D_L - 15,0$	$D_L + 15,0$	15	2,4	4,5	KKLK 111
MVE 20	$3,08 \cdot \sqrt{D_L}$	$0,73 \cdot D_L$	$D_L - 20,0$	$D_L + 20,0$	20	2,9	7,5	KKLK 160
MVE 25	$4,21 \cdot \sqrt{D_L}$	$0,86 \cdot D_L$	$D_L - 25,0$	$D_L + 25,0$	25	3,4	7,5	KKLK 20C

1) Calculated hardness 510 HV

2) See document WLK 100

Wire ball bearing

Type series ZVE (english series) with grinded raceways



Table of dimensions [Dimensions in mm]

KMF-type	Load capacity 1)		Fitted dimensions					Cage-type 2)
	dyn. C [kN]	stat. C ₀ [kN]	d _i	D _A	H _E	R	S	
ZVEC	$1,24 \cdot \sqrt{D_L}$	$0,35 \cdot D_L$	$D_L - 9,525$	$D_L + 9,525$	9,525	1,4	4,5	KKLK 08C
ZVED	$1,47 \cdot \sqrt{D_L}$	$0,36 \cdot D_L$	$D_L - 12,700$	$D_L + 12,700$	12,700	1,9	4,5	KKLK 095
ZVEF	$2,93 \cdot \sqrt{D_L}$	$0,53 \cdot D_L$	$D_L - 19,050$	$D_L + 19,050$	19,050	2,4	7,5	KKLK 160
ZVEG	$3,98 \cdot \sqrt{D_L}$	$0,69 \cdot D_L$	$D_L - 25,400$	$D_L + 25,400$	25,400	3,4	7,5	KKLK 20C

1) Calculated hardness 510 HV

2) See document WLK 100

Example of order

Wire ball bearing type ZVEC 130

Description :

ZVEC 130

Quantity :

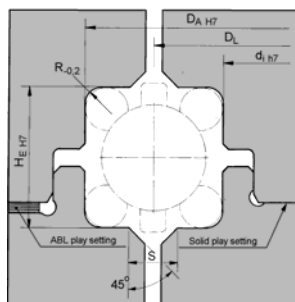
30 off

size of the bearing (d in inch x 10)

type ZVE with „C cross cut“ 9,525 x 9,525 mm

Wire ball bearing

Type series MVE (metric preferred series) with grinded raceways



Fitted dimensions

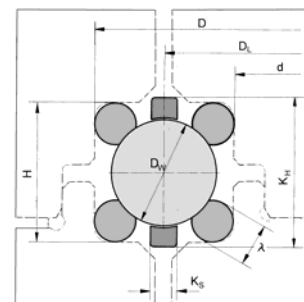


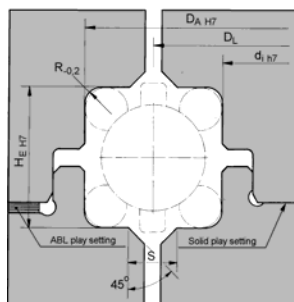
Table of dimensions [Dimensions in mm]

KMF-type 1)	Bearing dimensions				Load capacity		Weight	KMF-type 1)	Bearing dimensions				Load capacity		Weight
	d	D	D _L	H	dyn. C [kN]	stat. C ₀ [kN]			d	D	D _L	H	dyn. C [kN]	Stat. C ₀ [kN]	
MVE 10 0150	140	160	150	10	15,2	46,5	0,19	MVE 20 0300	280	320	300	20	53,3	219,0	0,10
MVE 10 0200	190	210	200	10	17,5	62,0	0,25	MVE 20 0350	330	370	350	20	57,6	255,5	0,12
MVE 10 0250	240	260	250	10	19,6	77,5	0,32	MVE 20 0400	380	420	400	20	61,6	292,0	0,14
MVE 10 0300	290	310	300	10	21,5	93,0	0,38	MVE 20 0450	430	470	450	20	65,3	328,5	0,16
MVE 10 0350	340	360	350	10	23,2	108,5	0,44	MVE 20 0500	480	520	500	20	68,9	365,0	0,17
MVE 10 0400	390	410	400	10	24,8	124,0	0,51	MVE 20 0550	530	570	550	20	72,2	401,5	0,19
MVE 10 0450	440	460	450	10	26,3	139,5	0,57	MVE 20 0600	580	620	600	20	75,4	438,0	0,21
MVE 10 0500	490	510	500	10	27,7	155,0	0,63	MVE 20 0650	630	670	650	20	78,5	474,5	0,23
MVE 10 0550	540	560	550	10	29,1	170,5	0,70	MVE 20 0700	680	720	700	20	81,5	511,0	0,24
MVE 10 0600	590	610	600	10	30,4	186,0	0,76	MVE 20 0750	730	770	750	20	84,3	547,5	0,26
MVE 10 0650	640	660	650	10	31,6	201,5	0,82	MVE 20 0800	780	820	800	20	87,1	584,0	0,28
MVE 10 0700	690	710	700	10	32,8	217,0	0,89	MVE 20 0850	830	870	850	20	89,8	620,5	0,29
MVE 10 0750	740	760	750	10	34,0	232,5	0,95	MVE 20 0900	880	920	900	20	92,4	657,0	0,31
MVE 10 0800	790	810	800	10	35,1	248,0	1,01	MVE 20 0950	930	970	950	20	94,9	693,5	0,33
MVE 10 0850	840	860	850	10	36,2	263,5	1,08	MVE 20 1000	980	1020	1000	20	97,4	730,0	0,35
MVE 10 0900	890	910	900	10	37,2	279,0	1,14	MVE 20 1050	1030	1070	1050	20	99,8	766,5	0,37
MVE 15 0250	235	265	250	15	26,9	90,0	0,58	MVE 25 0350	325	375	350	25	78,8	301,0	2,82
MVE 15 0300	285	315	300	15	29,4	108,0	0,70	MVE 25 0400	375	425	400	25	84,2	344,0	3,22
MVE 15 0350	335	365	350	15	31,8	126,0	0,81	MVE 25 0450	425	475	450	25	89,3	387,0	3,63
MVE 15 0400	385	415	400	15	34,0	144,0	0,93	MVE 25 0500	475	525	500	25	94,1	430,0	4,03
MVE 15 0450	435	465	450	15	36,1	162,0	1,04	MVE 25 0550	525	575	550	25	98,7	473,0	4,43
MVE 15 0500	485	515	500	15	38,0	180,0	1,16	MVE 25 0600	575	625	600	25	103,1	516,0	4,83
MVE 15 0550	535	565	550	15	39,9	198,0	1,28	MVE 25 0650	625	675	650	25	107,3	559,0	5,24
MVE 15 0600	585	615	600	15	41,6	216,0	1,40	MVE 25 0700	675	725	700	25	111,4	602,0	5,64
MVE 15 0650	635	665	650	15	43,3	234,0	1,51	MVE 25 0750	725	775	750	25	115,3	645,0	6,04
MVE 15 0700	685	715	700	15	45,0	252,0	1,63	MVE 25 0800	775	825	800	25	119,1	688,0	6,45
MVE 15 0750	735	765	750	15	46,6	270,0	1,74	MVE 25 0850	825	875	850	25	122,7	731,0	6,85
MVE 15 0800	785	815	800	15	48,1	288,0	1,86	MVE 25 0900	875	925	900	25	126,3	774,0	7,25
MVE 15 0850	835	865	850	15	49,6	306,0	1,98	MVE 25 0950	925	975	950	25	129,8	817,0	7,65
MVE 15 0900	885	915	900	15	51,0	324,0	2,09	MVE 25 1000	975	1025	1000	25	133,1	860,0	8,06
MVE 15 0950	935	965	950	15	52,3	342,0	2,21	MVE 25 1050	1025	1075	1050	25	136,4	903,0	8,46
MVE 15 1000	985	1015	1000	15	53,8	360,0	2,33	MVE 25 1100	1075	1125	1100	25	139,6	946,0	8,86

1) Other dimensions on request

Wire ball bearing

Type series ZVE (english preferred series) with grinded raceways



Fitted dimensions

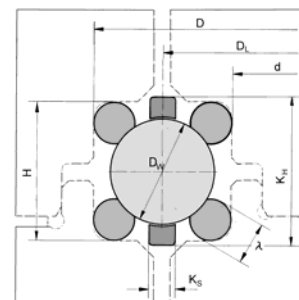


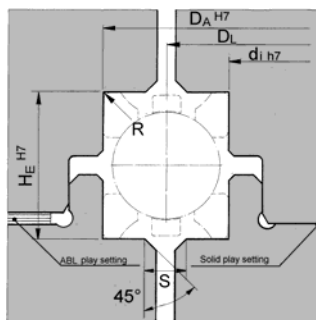
Table of dimensions [Dimensions in mm]

KMF-type 1)	Bearing dimensions				Load dyn. C [kN]	Load capacity stat. C ₀ [kN]	Weight kg	KMF-type 1)	Bearing dimensions				Load dyn. C [kN]	Load capacity stat. C ₀ [kN]	Weight kg
	d [inch]	D	H						d [inch]	D	H				
ZVEC 055	139,7	5 ½	158,75	9,525	15,1	52,2	0,18	ZVEF 090	228,6	9	266,7	19,05	46,1	131,4	1,02
ZVEC 075	190,5	7 ½	209,55	9,525	17,5	70,0	0,25	ZVEF 110	279,4	11	317,5	19,05	50,6	158,2	1,25
ZVEC 095	241,3	9 ½	260,35	9,525	19,6	87,8	0,31	ZVEF 130	330,2	13	368,3	19,05	54,8	185,1	1,48
ZVEC 115	292,1	11 ½	311,15	9,525	21,5	105,6	0,38	ZVEF 150	381,0	15	419,1	19,05	58,6	212,1	1,70
ZVEC 130	330,2	13	349,25	9,525	22,9	118,9	0,43	ZVEF 170	431,8	17	469,9	19,05	62,2	239,0	1,93
ZVEC 150	381,0	15	400,05	9,525	24,5	136,7	0,49	ZVEF 190	482,6	19	520,7	19,05	65,6	265,9	2,16
ZVEC 170	431,8	17	450,85	9,525	26,0	154,5	0,56	ZVEF 210	533,4	21	571,5	19,05	68,9	292,8	2,38
ZVEC 190	482,6	19	501,65	9,525	27,5	172,2	0,62	ZVEF 230	584,2	23	622,3	19,05	72,0	319,7	2,61
ZVEC 210	533,4	21	552,45	9,525	28,9	190,0	0,69	ZVEF 250	635,0	25	673,1	19,05	74,9	346,7	2,84
ZVEC 230	584,2	23	603,25	9,525	30,2	207,8	0,75	ZVEF 270	685,8	27	723,9	19,05	77,8	373,6	3,06
ZVEC 250	635,0	25	654,05	9,525	31,5	225,6	0,82	ZVEF 290	736,6	29	774,7	19,05	80,5	400,5	3,29
ZVEC 270	685,8	27	704,85	9,525	32,7	243,4	0,88	ZVEF 310	787,4	31	825,5	19,05	83,2	427,4	3,52
ZVEC 290	736,6	29	755,65	9,525	33,9	261,1	0,95	ZVEF 330	838,2	33	876,3	19,05	85,8	454,4	3,75
ZVEC 310	787,4	31	806,45	9,525	35,0	278,9	1,02	ZVEF 350	889,0	35	927,1	19,05	88,3	481,3	3,97
ZVEC 330	838,2	33	857,25	9,525	36,1	296,7	1,08	ZVEF 370	939,8	37	977,9	19,05	90,7	508,2	4,20
ZVEC 350	889,0	35	908,05	9,525	37,2	314,5	1,15	ZVEF 390	990,6	39	1028,7	19,05	93,1	535,1	4,43
ZVED 055	139,7	5 ½	165,1	12,70	18,1	54,9	0,28	ZVEG 140	355,6	14	406,4	25,4	77,7	262,9	2,86
ZVED 075	190,5	7 ½	215,9	12,70	21,0	73,2	0,38	ZVEG 160	406,4	16	457,2	25,4	82,7	297,9	3,27
ZVED 095	241,3	9 ½	266,7	12,70	23,4	91,4	0,48	ZVEG 180	457,2	18	508,0	25,4	87,4	333,0	3,68
ZVED 115	292,1	11 ½	317,5	12,70	25,7	109,7	0,59	ZVEG 200	508,0	20	558,8	25,4	91,9	368,0	4,09
ZVED 130	330,2	13	355,6	12,70	27,2	123,4	0,66	ZVEG 220	558,8	22	609,6	25,4	96,2	403,1	4,49
ZVED 150	381,0	15	406,4	12,70	29,2	141,7	0,76	ZVEG 240	609,6	24	660,4	25,4	100,3	438,2	4,90
ZVED 170	431,8	17	457,2	12,70	31,0	160,0	0,87	ZVEG 260	660,4	26	711,2	25,4	104,2	473,2	5,31
ZVED 190	482,6	19	508,0	12,70	32,7	178,3	0,98	ZVEG 280	711,2	28	762,0	25,4	108,0	508,3	5,72
ZVED 210	533,4	21	558,8	12,70	34,4	196,6	1,07	ZVEG 300	762,0	30	812,8	25,4	111,7	543,3	6,13
ZVED 230	584,2	23	609,6	12,70	35,9	214,9	1,17	ZVEG 320	812,8	32	863,6	25,4	115,2	578,4	6,54
ZVED 250	635,0	25	660,4	12,70	37,4	233,2	1,27	ZVEG 340	863,6	34	914,4	25,4	118,7	613,4	6,95
ZVED 270	685,8	27	711,2	12,70	38,0	240,7	1,38	ZVEG 360	914,4	36	965,2	25,4	122,0	648,5	7,35
ZVED 290	736,6	29	762,0	12,70	40,2	269,7	1,48	ZVEG 380	965,2	38	1016,0	25,4	125,3	683,5	7,76
ZVED 310	787,4	31	812,8	12,70	41,6	288,0	1,58	ZVEG 400	1016,0	40	1066,8	25,4	128,4	718,6	8,17
ZVED 330	838,2	33	863,6	12,70	42,9	306,3	1,68	ZVEG 420	1066,8	42	1117,6	25,4	131,5	753,6	8,58
ZVED 350	889,0	35	914,4	12,70	44,1	324,6	1,78	ZVEG 440	1117,6	44	1168,4	25,4	134,6	788,7	9,00

1) Other dimensions on request

Wire ball bearing

Type series KER with drawn raceways



Fitted dimensions

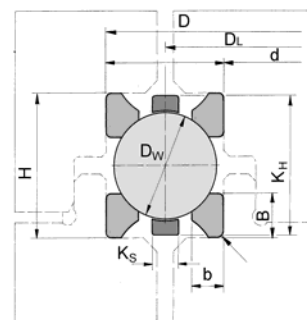


Table of dimensions [Dimensions in mm]

KMF-type 1)	Ball D_w		Wire- dimensions		Range of use Running circle $\varnothing$		Bearing dimensions			Cage dimensions		
		(inch)	b	B	D_L min.	D_L max.	d	D	H	K_H	K_S	K_T
KER 9	9		3	4	100	2000	$D_L - 10,63$	$D_L + 10,63$	12,63	11,6	2,0	11,5
KER 9,525	9,525	3/8	3	4	100	2000	$D_L - 11,00$	$D_L + 11,00$	13,00	12,6	2,5	12,0
KER 10	10		3	4	100	2000	$D_L - 11,34$	$D_L + 11,34$	13,34	13,2	2,5	12,5

1) Other dimensions on request.

K_T = Ball division

Table of dimensions [Dimensions in mm]

KMF-type	Load capacity 1)		Fitted dimensions					Cage-type 2)
	dyn. C [kN]	stat. C_o [kN]	d_i	D_A	H_E	R max.	S	
KER 9	$1,48 \cdot \sqrt{D_L}$	$0,31 \cdot D_L$	$D_L - 10,63$	$D_L + 10,63$	12,63	0,30	3,5	KKLK 09C
KER 9,525	$1,50 \cdot \sqrt{D_L}$	$0,32 \cdot D_L$	$D_L - 11,00$	$D_L + 11,00$	13,00	0,30	3,5	KKLK 095
KER 10	$1,52 \cdot \sqrt{D_L}$	$0,33 \cdot D_L$	$D_L - 11,34$	$D_L + 11,34$	13,34	0,30	3,5	KKLK 100

1) Calculated hardness 510 HV

2) See publication WLK 100

Description of construction:

The KMF wire ball bearing units KER and KED consists of four hardened ball running rings with drawn tracks and one ball cage strip with guided and contained balls.

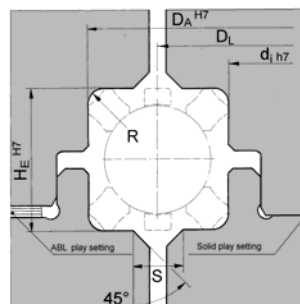
Material	: Ball running rings	hardened ball bearing steel	100 Cr 6
	Ball cage strip	polyamide	PA12
	Balls	hardened ball bearing steel DIN 5401 Grade 28 (Kl. III)	100 Cr 6

Temperature : The temperature limits of standard version bearings in continuous operation are between -40° and +100°C, for short periods of operation up to +120°C.

Play in bearing : The play in bearings can be set later via the surface – solid settings, or can be set without later work by matching with spacers. Spacers made of corrosion-resistant steel of different sizes and thicknesses can be supplied on request.

Wire ball bearing

Type series KED with drawn raceways



Fitted dimensions

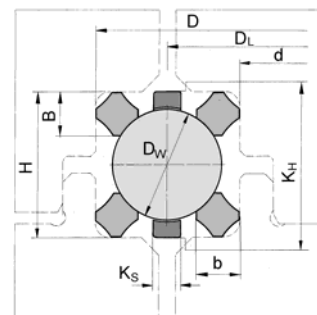


Table of dimensions [Dimensions in mm]

KMF-type 1)	Ball D_w (inch)		Wire- dimensions b B		Range of use Running circle $\varnothing$ D_L min. D_L max.		Bearing dimensions			Cage dimensions		
							d	D	H	K_H	K_S	K_T
KED 9	9		4	4	100	2000	$D_L - 12,58$	$D_L + 12,58$	12,58	11,6	2,0	11,5
KED 9,525	9,525	3/8	4	4	100	2000	$D_L - 12,95$	$D_L + 12,95$	12,95	12,6	2,5	12,0
KED 10	10		4	4	100	2000	$D_L - 13,29$	$D_L + 13,29$	13,29	13,2	2,5	12,5

1) Other dimensions on request.

K_T = Ball division

Table of dimensions [Dimensions in mm]

KMF-type	Load capacity 1)		Fitted dimensions					Cage-type 2)
	dyn. C [kN]	stat. C_o [kN]	d_i	D_A	H_E	R max.	S	
KED 9	$1,48 \cdot \sqrt{D_L}$	$0,31 \cdot D_L$	$D_L - 12,58$	$D_L + 12,58$	12,58	1,2	4,5	KKLK 09C
KED 9,525	$1,50 \cdot \sqrt{D_L}$	$0,32 \cdot D_L$	$D_L - 12,95$	$D_L + 12,95$	12,95	1,2	4,5	KKLK 095
KED 10	$1,52 \cdot \sqrt{D_L}$	$0,33 \cdot D_L$	$D_L - 13,29$	$D_L + 13,29$	13,29	1,2	4,5	KKLK 100

1) Calculated hardness 510 HV

2) See publication WLK 100

Example of order:

Wire ball bearing type: KED 9,525 0300

Description : KED 9,525 0300 Quantity : 50 off

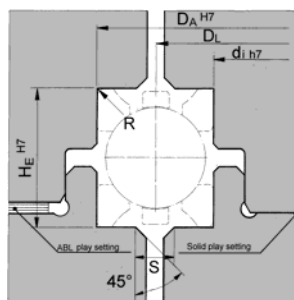
Wire ball bearing insert elements type series KER and KED are available in a corrosion resistant version (material: X 46 Cr 13, material no. 1.4034).

Please add the symbol SS for stainless steel to the description.

Example of order : KED 9,525 0300 SS

Wire ball bearing

Type series KER (preferred series) with drawn raceways



Fitted dimensions

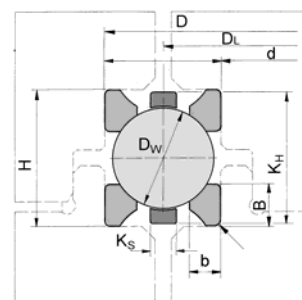


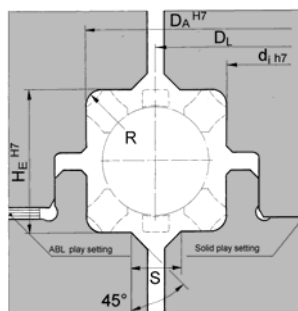
Table of dimensions [Dimensions in mm]

KMF-type 1)	Bearing dimensions				Load capacity		Weight	KMF-type 1)	Bearing dimensions				Load capacity		Weight
	d	D	D _L	H	dyn. C [kN]	stat. C ₀ [kN]			d	D	D _L	H	dyn. C [kN]	stat. C ₀ [kN]	
KER 9,525 0100	89	111	100	13	15,0	32,0	0,19	KER 9,525 0260	249	271	260	13	24,2	83,2	0,48
KER 9,525 0105	94	116	105	13	15,4	33,6	0,20	KER 9,525 0265	254	276	265	13	24,4	84,8	0,49
KER 9,525 0110	99	121	110	13	15,7	35,2	0,21	KER 9,525 0270	259	281	270	13	24,7	86,4	0,50
KER 9,525 0115	104	126	115	13	16,1	36,8	0,21	KER 9,525 0275	264	286	275	13	24,9	88,0	0,51
KER 9,525 0120	109	131	120	13	16,4	38,4	0,22	KER 9,525 0280	269	291	280	13	25,1	89,6	0,52
KER 9,525 0125	114	136	125	13	16,8	40,0	0,23	KER 9,525 0285	274	296	285	13	25,3	91,2	0,53
KER 9,525 0130	119	141	130	13	17,1	41,6	0,24	KER 9,525 0290	279	301	290	13	25,6	92,8	0,54
KER 9,525 0135	124	146	135	13	17,4	43,2	0,25	KER 9,525 0295	284	306	295	13	25,8	94,4	0,55
KER 9,525 0140	129	151	140	13	17,7	44,8	0,26	KER 9,525 0300	289	311	300	13	26,0	96,0	0,56
KER 9,525 0145	134	156	145	13	18,1	46,4	0,27	KER 9,525 0310	299	321	310	13	26,4	99,2	0,58
KER 9,525 0150	139	161	150	13	18,4	48,0	0,28	KER 9,525 0320	309	331	320	13	26,8	102,4	0,60
KER 9,525 0155	144	166	155	13	18,7	49,6	0,29	KER 9,525 0330	319	341	330	13	27,2	105,6	0,61
KER 9,525 0160	149	171	160	13	19,0	51,2	0,30	KER 9,525 0340	329	351	340	13	27,7	108,8	0,63
KER 9,525 0165	154	176	165	13	19,3	52,8	0,31	KER 9,525 0350	339	361	350	13	28,1	112,0	0,65
KER 9,525 0170	159	181	170	13	19,6	54,4	0,32	KER 9,525 0360	349	371	360	13	28,5	115,2	0,67
KER 9,525 0175	164	186	175	13	19,9	56,0	0,33	KER 9,525 0370	359	381	370	13	28,9	118,4	0,69
KER 9,525 0180	169	191	180	13	20,1	57,6	0,34	KER 9,525 0380	369	391	380	13	29,2	121,6	0,71
KER 9,525 0185	174	196	185	13	20,4	59,2	0,34	KER 9,525 0390	379	401	390	13	29,6	124,8	0,73
KER 9,525 0190	179	201	190	13	20,7	60,8	0,35	KER 9,525 0400	389	411	400	13	30,0	128,0	0,74
KER 9,525 0195	184	206	195	13	21,0	62,4	0,36	KER 9,525 0410	399	421	410	13	30,4	131,2	0,76
KER 9,525 0200	189	211	200	13	21,2	64,0	0,37	KER 9,525 0420	409	431	420	13	30,8	134,4	0,78
KER 9,525 0205	194	216	205	13	21,5	65,6	0,38	KER 9,525 0430	419	441	430	13	31,1	137,6	0,80
KER 9,525 0210	199	221	210	13	21,7	67,2	0,39	KER 9,525 0440	429	451	440	13	31,5	140,8	0,82
KER 9,525 0215	204	226	215	13	22,0	68,8	0,40	KER 9,525 0450	439	461	450	13	31,8	144,0	0,84
KER 9,525 0220	209	231	220	13	22,3	70,4	0,41	KER 9,525 0460	449	471	460	13	32,2	147,2	0,86
KER 9,525 0225	214	236	225	13	22,5	72,0	0,42	KER 9,525 0470	459	481	470	13	32,5	150,4	0,87
KER 9,525 0230	219	241	230	13	22,8	73,6	0,43	KER 9,525 0480	469	491	480	13	32,9	153,6	0,89
KER 9,525 0235	224	246	235	13	23,0	75,2	0,44	KER 9,525 0490	479	501	490	13	33,2	156,8	0,91
KER 9,525 0240	229	251	240	13	23,2	76,8	0,45	KER 9,525 0500	489	511	500	13	33,5	160,0	0,93
KER 9,525 0245	234	256	245	13	23,5	78,4	0,46	KER 9,525 0510	499	521	510	13	33,9	163,2	0,95
KER 9,525 0250	239	261	250	13	23,7	80,0	0,47	KER 9,525 0520	509	531	520	13	34,2	166,4	0,97
KER 9,525 0255	244	266	255	13	24,0	81,6	0,47	KER 9,525 0530	519	541	530	13	34,5	169,6	0,99

1) Other dimensions on request.

Wire ball bearing

Type series KED (preferred series) with drawn raceways



Fitted dimensions

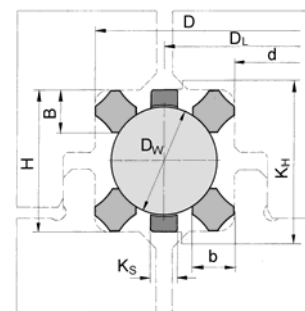


Table of dimensions [Dimensions in mm]

KMF-type 1)	Bearing dimensions				Load capacity		Weight	KMF-type 1)	Bearing dimensions				Load capacity		Weight
	d	D	D _L	H	dyn. C [kN]	stat. C ₀ [kN]			d	D	D _L	H	dyn. C [kN]	stat. C ₀ [kN]	
KED 9,525 0100	87,05	112,95	100	12,95	15,0	32,0	0,20	KED 9,525 0260	247,05	272,95	260	12,95	24,2	83,2	0,51
KED 9,525 0105	92,05	117,95	105	12,95	15,4	33,6	0,21	KED 9,525 0265	252,05	277,95	265	12,95	24,4	84,8	0,52
KED 9,525 0110	97,05	122,95	110	12,95	15,7	35,2	0,22	KED 9,525 0270	257,05	282,95	270	12,95	24,7	86,4	0,53
KED 9,525 0115	102,05	127,95	115	12,95	16,1	36,8	0,23	KED 9,525 0275	262,05	287,95	275	12,95	24,9	88,0	0,54
KED 9,525 0120	107,05	132,95	120	12,95	16,4	38,4	0,24	KED 9,525 0280	267,05	292,95	280	12,95	25,1	89,6	0,55
KED 9,525 0125	112,05	137,95	125	12,95	16,8	40,0	0,25	KED 9,525 0285	272,05	297,95	285	12,95	25,3	91,2	0,56
KED 9,525 0130	117,05	142,95	130	12,95	17,1	41,6	0,26	KED 9,525 0290	277,05	302,95	290	12,95	25,6	92,8	0,57
KED 9,525 0135	122,05	147,95	135	12,95	17,4	43,2	0,27	KED 9,525 0295	282,05	307,95	295	12,95	25,8	94,4	0,58
KED 9,525 0140	127,05	152,95	140	12,95	17,7	44,8	0,27	KED 9,525 0300	287,05	312,95	300	12,95	26,0	96,0	0,59
KED 9,525 0145	132,05	157,95	145	12,95	18,1	46,4	0,28	KED 9,525 0310	297,05	322,95	310	12,95	26,4	99,2	0,61
KED 9,525 0150	137,05	162,95	150	12,95	18,4	48,0	0,29	KED 9,525 0320	307,05	332,95	320	12,95	26,8	102,4	0,63
KED 9,525 0155	142,05	167,95	155	12,95	18,7	49,6	0,30	KED 9,525 0330	317,05	342,95	330	12,95	27,2	105,6	0,65
KED 9,525 0160	147,05	172,95	160	12,95	19,0	51,2	0,31	KED 9,525 0340	327,05	352,95	340	12,95	27,7	108,8	0,67
KED 9,525 0165	152,05	177,95	165	12,95	19,3	52,8	0,32	KED 9,525 0350	337,05	362,95	350	12,95	28,1	112,0	0,69
KED 9,525 0170	157,05	182,95	170	12,95	19,6	54,4	0,33	KED 9,525 0360	347,05	372,95	360	12,95	28,5	115,2	0,71
KED 9,525 0175	162,05	187,95	175	12,95	19,9	56,0	0,34	KED 9,525 0370	357,05	382,95	370	12,95	28,9	118,4	0,73
KED 9,525 0180	167,05	192,95	180	12,95	20,1	57,6	0,35	KED 9,525 0380	367,05	392,95	380	12,95	29,2	121,6	0,75
KED 9,525 0185	172,05	197,95	185	12,95	20,4	59,2	0,36	KED 9,525 0390	377,05	402,95	390	12,95	29,6	124,8	0,76
KED 9,525 0190	177,05	202,95	190	12,95	20,7	60,8	0,37	KED 9,525 0400	387,05	412,95	400	12,95	30,0	128,0	0,78
KED 9,525 0195	182,05	207,95	195	12,95	21,0	62,4	0,38	KED 9,525 0410	397,05	422,95	410	12,95	30,4	131,2	0,80
KED 9,525 0200	187,05	212,95	200	12,95	21,2	64,0	0,39	KED 9,525 0420	407,05	432,95	420	12,95	30,8	134,4	0,82
KED 9,525 0205	192,05	217,95	205	12,95	21,5	65,6	0,40	KED 9,525 0430	417,05	442,95	430	12,95	31,1	137,6	0,84
KED 9,525 0210	197,05	222,95	210	12,95	21,7	67,2	0,41	KED 9,525 0440	427,05	452,95	440	12,95	31,5	140,8	0,86
KED 9,525 0215	202,05	227,95	215	12,95	22,0	68,8	0,42	KED 9,525 0450	437,05	462,95	450	12,95	31,8	144,0	0,88
KED 9,525 0220	207,05	232,95	220	12,95	22,3	70,4	0,43	KED 9,525 0460	447,05	472,95	460	12,95	32,2	147,2	0,90
KED 9,525 0225	212,05	237,95	225	12,95	22,5	72,0	0,44	KED 9,525 0470	457,05	482,95	470	12,95	32,5	150,4	0,92
KED 9,525 0230	217,05	242,95	230	12,95	22,8	73,6	0,45	KED 9,525 0480	467,05	492,95	480	12,95	32,9	153,6	0,94
KED 9,525 0235	222,05	247,95	235	12,95	23,0	75,2	0,46	KED 9,525 0490	477,05	502,95	490	12,95	33,2	156,8	0,96
KED 9,525 0240	227,05	252,95	240	12,95	23,2	76,8	0,47	KED 9,525 0500	487,05	512,95	500	12,95	33,5	160,0	0,98
KED 9,525 0245	232,05	257,95	245	12,95	23,5	78,4	0,48	KED 9,525 0510	497,05	522,95	510	12,95	33,9	163,2	1,00
KED 9,525 0250	237,05	262,95	250	12,95	23,7	80,0	0,49	KED 9,525 0520	507,05	532,95	520	12,95	34,2	166,4	1,02
KED 9,525 0255	242,05	267,95	255	12,95	24,0	81,6	0,50	KED 9,525 0530	517,05	542,95	530	12,95	34,5	169,6	1,04

1) Other dimensions on request.

Whisper wire ball bearing

Type series DFX

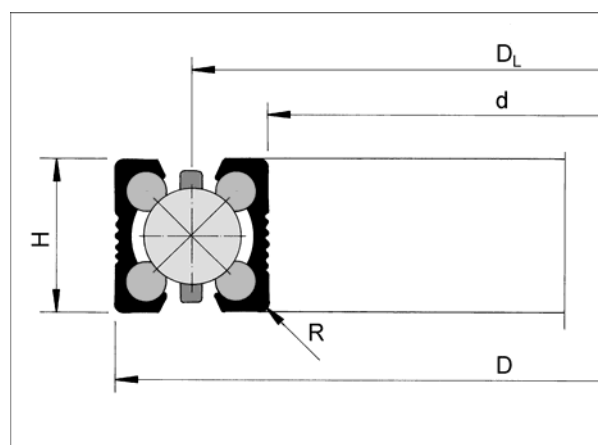


Table of dimensions [Dimensions in mm]

KMF-type 1)	Ball		Wire diam. λ	Range of use Running circle diam.		Bearing dimensions			Cage dimensions		
	D_w	(inch)		D_L min.	D_L max.	d	D	H	K_H	K_S	K_T
DFXD	8	---	3,0	150	1500	$D_L - 12,70$	$D_L + 12,70$	12,70	12,0	2,0	12,0
DFXF	12	---	5,0	250	1500	$D_L - 19,05$	$D_L + 19,05$	19,05	16,5	3,0	16,5
DFXG	16	---	7,0	350	1500	$D_L - 25,40$	$D_L + 25,40$	25,40	21,6	3,5	21,5

1) Other dimensions on request

K_T = ball division

Description of construction

The KMF whisper wire ball bearing consists of a wire ball bearing of type series KVE, which is provided on the outer and the inner wires with an elastomer sheath with 70 Shore hardness.

Temperature

The temperature limits of the bearing in continuous operation are -40°C and $+80^{\circ}\text{C}$.

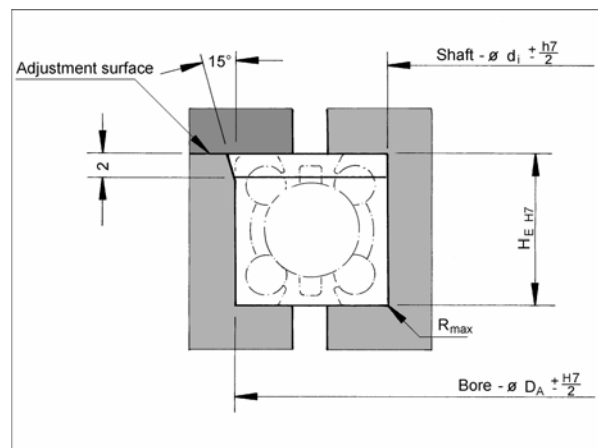
Apart from the advantages of the wire ball bearing KVE, this whisper bearing has further special features.

Features

- Particularly quiet running
- Low body noise
- Insensitive to shock
- Bearing play is easily adjustable due to splitted bearing rings and elastic sheath
- Large installation tolerances and adjoining parts

Whisper wire ball bearing

Type series DFX



Fitted dimensions

Table of dimensions [Dimensions in mm]

KMF-type	Load capacity 1)		Installed dimensions				Cage-type
	dyn. C [kN]	stat. C ₀ [kN]	d _i	D _A	H _E	R _{max.}	
DFXD	$0,61 \cdot \sqrt{D_L}$	$0,175 \cdot D_L$	$D_L - 12,70$	$D_L + 12,70$	12,70	0,6	KKLK 080
DFXF	$1,64 \cdot \sqrt{D_L}$	$0,385 \cdot D_L$	$D_L - 19,05$	$D_L + 19,05$	19,05	0,6	KKLK 12F
DFXG	$1,71 \cdot \sqrt{D_L}$	$0,395 \cdot D_L$	$D_L - 25,40$	$D_L + 25,40$	25,40	0,6	KKLK 16F

1) Calculated hardness 510 HV

Material:	Ball running rings	hardened	Fd. St.
	Ball cage strip	polyamid	PA 12
	Balls	hardened ball bearing steel acc. to DIN 5401, Grade 28 (Class III)	100 Cr 6
	Sheath	perbunan	70 Shore A

Play in bearing: The play in bearings can be set later via the surface – solit settings, or can be set without later work by matching with spacers. Spacers made of corrosion-resistant steel of different sizes and thicknesses can be supplied on request (see document page 22).

Example of order

Whisper wire ball bearing type DFXG 800 M

Description: **DFXG 800 M** Quantity: **80 off**

metric series
size of the bearing (D_L in mm)
type series

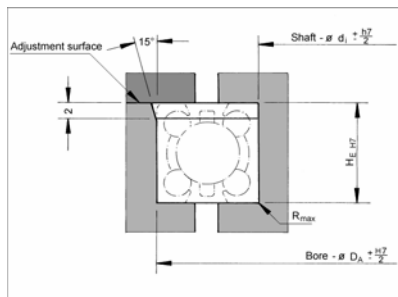
Whisper wire ball bearings type DFXG 300 Z

Description: **DFXG 300 Z** Quantity: **60 off**

english series
size of the bearing (d in inch x 10)
type series

Whisper wire ball bearing

Type series DFX (metric preferred series)



Fitted dimensions

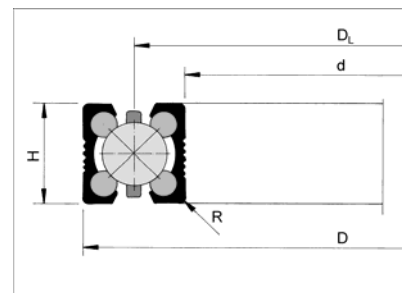


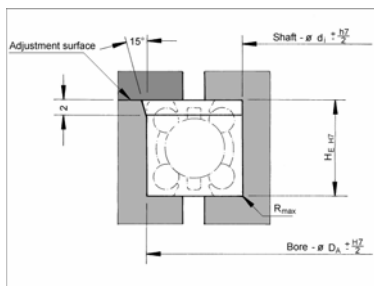
Table of dimensions [Dimensions in mm]

KMF- type 1)	Bearing dimensions				Load capacity		Weight		KMF- type 1)	Bearing dimensions				Load capacity		Weight
	d	D	D_L	H	dyn. C [kN]	stat. C_0 [kN]				d	D	D_L	H	dyn. C [kN]	stat. C_0 [kN]	
DFXD 150 M	137,30	162,70	150	12,70	7,5	26,3	0,26		DFXG 350 M	324,6	375,4	350	25,4	32,0	138,3	2,43
DFXD 200 M	187,30	212,70	200	12,70	8,6	35,0	0,35		DFXG 400 M	374,6	425,4	400	25,4	34,2	158,0	2,78
DFXD 250 M	237,30	262,70	250	12,70	9,7	43,8	0,43		DFXG 450 M	424,6	475,4	450	25,4	36,3	177,8	3,13
DFXD 300 M	287,30	312,70	300	12,70	10,6	52,5	0,52		DFXG 500 M	474,6	525,4	500	25,4	38,2	197,5	3,48
DFXD 350 M	337,30	362,70	350	12,70	11,4	61,3	0,61		DFXG 550 M	524,6	575,4	550	25,4	40,1	217,3	3,82
DFXD 400 M	387,30	412,70	400	12,70	12,2	70,0	0,70		DFXG 600 M	574,6	625,4	600	25,4	41,9	237,0	4,17
DFXD 450 M	437,30	462,70	450	12,70	13,0	78,8	0,78		DFXG 650 M	624,6	675,4	650	25,4	43,6	256,8	4,52
DFXD 500 M	487,30	512,70	500	12,70	13,6	87,5	0,87		DFXG 700 M	674,6	725,4	700	25,4	45,2	276,5	4,87
DFXD 550 M	537,30	562,70	550	12,70	14,3	96,3	0,96		DFXG 750 M	724,6	775,4	750	25,4	46,8	296,3	5,21
DFXD 600 M	587,30	612,70	600	12,70	14,9	105,0	1,04		DFXG 800 M	774,6	825,4	800	25,4	48,4	316,0	5,56
DFXD 650 M	637,30	662,70	650	12,70	15,6	113,8	1,13		DFXG 850 M	824,6	875,4	850	25,4	49,9	335,8	5,91
DFXD 700 M	687,30	712,70	700	12,70	16,1	122,5	1,22		DFXG 900 M	874,6	925,4	900	25,4	51,3	355,5	6,26
DFXD 750 M	737,30	762,70	750	12,70	16,7	131,3	1,30		DFXG 950 M	924,6	975,4	950	25,4	52,7	375,3	6,60
DFXD 800 M	787,30	812,70	800	12,70	17,3	140,0	1,39		DFXG 1000 M	974,6	1025,4	1000	25,4	54,0	395,0	6,95
DFXD 850 M	837,30	862,70	850	12,70	17,8	148,8	1,48		DFXG 1050 M	1024,6	1075,4	1050	25,4	55,4	414,9	7,30
DFXF 250 M	230,95	269,05	250	19,05	25,9	96,3	0,95									
DFXF 300 M	280,95	319,05	300	19,05	28,4	115,5	1,14									
DFXF 350 M	330,95	369,05	350	19,05	30,7	134,8	1,33									
DFXF 400 M	380,95	419,05	400	19,05	32,8	154,0	1,52									
DFXF 450 M	430,95	469,05	450	19,05	34,5	173,3	1,71									
DFXF 500 M	480,95	519,05	500	19,05	36,7	192,5	1,90									
DFXF 550 M	530,95	569,05	550	19,05	38,5	211,8	2,08									
DFXF 600 M	580,95	619,05	600	19,05	40,2	231,0	2,27									
DFXF 650 M	630,95	669,05	650	19,05	41,8	250,3	2,46									
DFXF 700 M	680,95	719,05	700	19,05	43,4	269,5	2,65									
DFXF 750 M	730,95	769,05	750	19,05	44,9	288,8	2,84									
DFXF 800 M	780,95	819,05	800	19,05	46,4	308,0	3,03									
DFXF 850 M	830,95	869,05	850	19,05	47,8	327,3	3,22									
DFXF 900 M	880,95	919,05	900	19,05	49,2	346,5	3,41									
DFXF 950 M	930,95	969,05	950	19,05	50,5	365,8	3,60									
DFXF 1000 M	980,95	1019,05	1000	19,05	51,9	385,0	3,79									
DFXF 1050 M	1030,95	1069,05	1050	19,05	53,1	404,3	3,98									

1) Other dimensions on request

Whisper wire ball bearing

Type series DFX (english preferred series)



Fitted dimensions

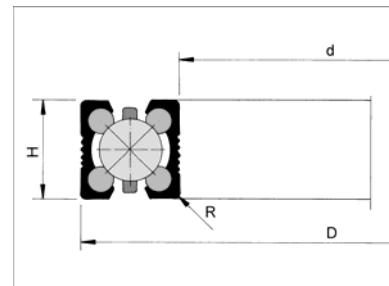


Table of dimensions [Dimensions in mm]

KMF- type 1)	Bearing dimensions				Load capacity		Weight		KMF- type 1)	Bearing dimensions				Load capacity		Weight
	d	[inch]	D	H	dyn. C [kN]	stat. C _o [kN]				kg	d	[inch]	D	H	dyn. C [kN]	
DFXD 055 Z	139,7	5 ½	165,1	12,70	7,5	26,7	0,26		DFXG 140 Z	355,6	14	406,4	25,4	33,4	150,5	2,66
DFXD 075 Z	190,5	7 ½	215,9	12,70	8,7	35,6	0,36		DFXG 160 Z	406,4	16	457,2	25,4	35,5	170,6	3,04
DFXD 095 Z	241,3	9 ½	266,7	12,70	9,7	44,5	0,46		DFXG 180 Z	457,2	18	508,0	25,4	37,6	190,7	3,42
DFXD 115 Z	292,1	11 ½	317,5	12,70	10,6	53,3	0,55		DFXG 200 Z	508,0	20	558,8	25,4	39,5	210,7	3,80
DFXD 130 Z	330,2	13	355,6	12,70	11,3	60,0	0,63		DFXG 220 Z	558,8	22	609,6	25,4	41,3	230,8	4,18
DFXD 150 Z	381,0	15	406,4	12,70	12,1	68,9	0,72		DFXG 240 Z	609,6	24	660,4	25,4	43,1	250,9	4,56
DFXD 170 Z	431,8	17	457,2	12,70	12,9	77,8	0,82		DFXG 260 Z	660,4	26	711,2	25,4	44,8	270,9	4,94
DFXD 190 Z	482,6	19	508,0	12,70	13,6	86,7	0,92		DFXG 280 Z	711,2	28	762,0	25,4	46,4	291,0	5,32
DFXD 210 Z	533,4	21	558,8	12,70	14,3	95,6	1,01		DFXG 300 Z	762,0	30	812,8	25,4	48,0	311,0	5,70
DFXD 230 Z	584,2	23	609,6	12,70	14,9	104,4	1,11		DFXG 320 Z	812,8	32	863,6	25,4	49,5	331,1	6,08
DFXD 250 Z	635,0	25	660,4	12,70	15,5	113,3	1,20		DFXG 340 Z	863,6	34	914,4	25,4	51,0	351,2	6,47
DFXD 270 Z	685,8	27	711,2	12,70	16,1	122,2	1,30		DFXG 360 Z	914,4	36	965,2	25,4	52,4	371,2	6,85
DFXD 290 Z	736,6	29	762,0	12,70	16,7	131,1	1,40		DFXG 380 Z	965,2	38	1016,0	25,4	53,8	391,3	7,23
DFXD 310 Z	787,4	31	812,8	12,70	17,3	140,0	1,49		DFXG 400 Z	1016,0	40	1066,8	25,4	55,2	411,4	7,61
DFXD 330 Z	838,2	33	863,6	12,70	17,8	148,9	1,59		DFXG 420 Z	1066,8	42	1117,6	25,4	56,5	431,4	7,99
DFXF 090 Z	228,6	9	266,7	19,05	25,8	95,3	0,94									
DFXF 110 Z	279,4	11	317,5	19,05	28,3	114,9	1,15									
DFXF 130 Z	330,2	13	368,3	19,05	30,6	134,5	1,36									
DFXF 150 Z	381,0	15	419,1	19,05	32,8	154,0	1,57									
DFXF 170 Z	431,8	17	469,9	19,05	34,8	173,6	1,78									
DFXF 190 Z	482,6	19	520,7	19,05	36,7	193,1	1,98									
DFXF 210 Z	533,4	21	571,5	19,05	38,5	212,7	2,19									
DFXF 230 Z	584,2	23	622,3	19,05	40,3	232,3	2,40									
DFXF 250 Z	635,0	25	673,1	19,05	41,9	251,8	2,61									
DFXF 270 Z	685,8	27	723,9	19,05	43,5	271,4	2,82									
DFXF 290 Z	736,6	29	774,7	19,05	45,1	290,9	3,03									
DFXF 310 Z	787,4	31	825,5	19,05	46,6	310,5	3,24									
DFXF 330 Z	838,2	33	876,3	19,05	48,0	330,0	3,45									
DFXF 350 Z	889,0	35	927,1	19,05	49,4	349,6	3,66									
DFXF 370 Z	939,8	37	977,9	19,05	50,8	369,2	3,86									
DFXF 390 Z	990,6	39	1028,7	19,05	52,1	388,7	4,07									
DFXF 410 Z	1041,4	41	1079,5	19,05	53,4	408,3	4,28									

1) Other dimensions on request.

Angular contact wire ball bearing (two row)

Type series DSE... ZW

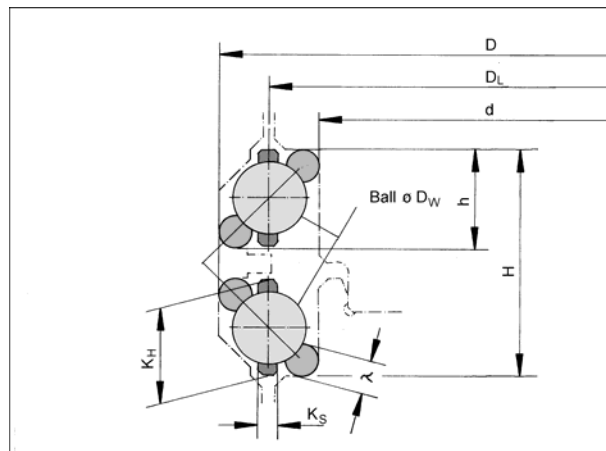


Table of dimensions [Dimensions in mm]

KMF-type 1)	Ball D_W		Wire λ	Range of use Running circle $\varnothing$		Bearing dimensions				Cage dimensions		
		[inch]		D_L min.	D_L max.	d	D	H	h	K_H	K_S	K_T
DSED 08... ZW	8	---	4,0	150	1500	$D_L - 11,40$	$D_L + 11,40$	25,4	11,40	12,0	2,0	12,0
DSEF 12... ZW	12	---	6,0	250	1500	$D_L - 16,40$	$D_L + 16,40$	38,1	16,40	16,5	3,0	16,5
DSEG 16... ZW	16	---	7,0	350	1500	$D_L - 22,20$	$D_L + 22,20$	50,8	22,20	21,6	3,5	21,5

1) Other dimensions on request.

K_T = ball division

Description of construction

The KMF angular contact wire ball bearing DSE consists of 2 separate ball rows that are running on 4 hardened running wires with polished and conformed running tracks. The pressure angle is 45° . A cage strip with guided and contained balls is used for every row.

Features

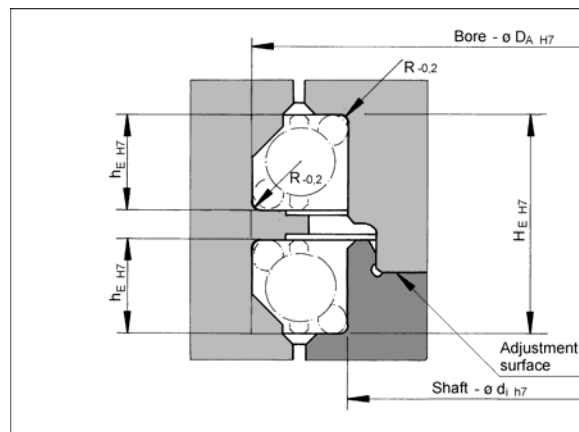
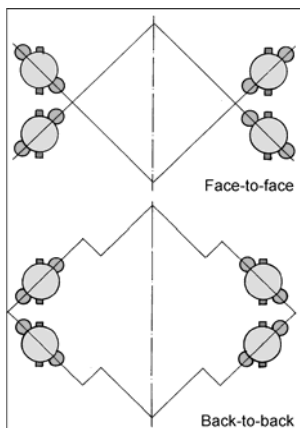
- Small fitted space
- High strength
- High stiffness (tilting rigidity)
- lower bearing frictional torque
- Particularly quiet running
- Great precision

Temperature

The temperature limits of standard version bearings in continuous operation are between -40° and $+100^\circ\text{C}$, for short periods of operation up to $+120^\circ\text{C}$.

Angular contact wire ball bearing (two row)

Type series DSE... ZW



Fitted dimensions

Tables of dimensions [Dimensions in mm]

KMF-type	Load capacity 1)		Fitted dimensions					Cage-type
	dyn. C [kN]	stat. C ₀ [kN]	d _i	D _A	H _E	h _E	R	
DSED 08... ZW	$2,02 \cdot \sqrt{D_L}$	$0,70 \cdot D_L$	$D_L - 11,40$	$D_L + 11,40$	25,4	11,40	1,9	KKLK 080
DSEF 12... ZW	$3,61 \cdot \sqrt{D_L}$	$0,88 \cdot D_L$	$D_L - 16,40$	$D_L + 16,40$	38,1	16,40	2,9	KKLK 12F
DSEG 16... ZW	$4,91 \cdot \sqrt{D_L}$	$1,16 \cdot D_L$	$D_L - 22,20$	$D_L + 22,20$	50,8	22,20	3,4	KKLK 16F

1) Calculated hardness 510 HV

Material	:	Ball running rings	hardened	Fd. St.
	:	Ball cage strip	polyamide	PA 12
	:	Balls	hardened ball bearing steel acc. to DIN 5401, Grade 28 (Class III)	100 Cr 6

Play in bearing: The play in bearings can be set later via the surface – solid settings, or can be set without later work by matching with spacers. Spacers made of corrosion-resistant steel of different sizes and thicknesses can be supplied on request. (See document page 22).

Example of order

Angular contact wire ball bearing type DSEG 16 0900 ZW

Description:

DSEG 16 0900 ZW

Quantity:

80 off

two row
running circle- Ø (900 mm)
ball size (16 mm)
type series

Wire ball bearing

Example of calculations for combined loads



Static strength

Given:

KVE 10 0300

Static load capacity $C_0 = 0,33 \times D_L$
 $C_0 = 0,33 \times 300 = 99 \text{ kN}$

Bearing loads:

Axial load $F_{OA} = 7,5 \text{ kN}$

Radial load $F_{OR} = 6,0 \text{ kN}$

Tilting torque $M_{OK} = 1,7 \text{ kNm}$

Required:

Static load safety factor

$$\varepsilon = \frac{2 \times M_{OK}}{F_{OA} \times D_L} \times 10^3$$

$$\varepsilon = \frac{2 \times 1,7}{7,5 \times 300} \times 10^3 = 1,5$$

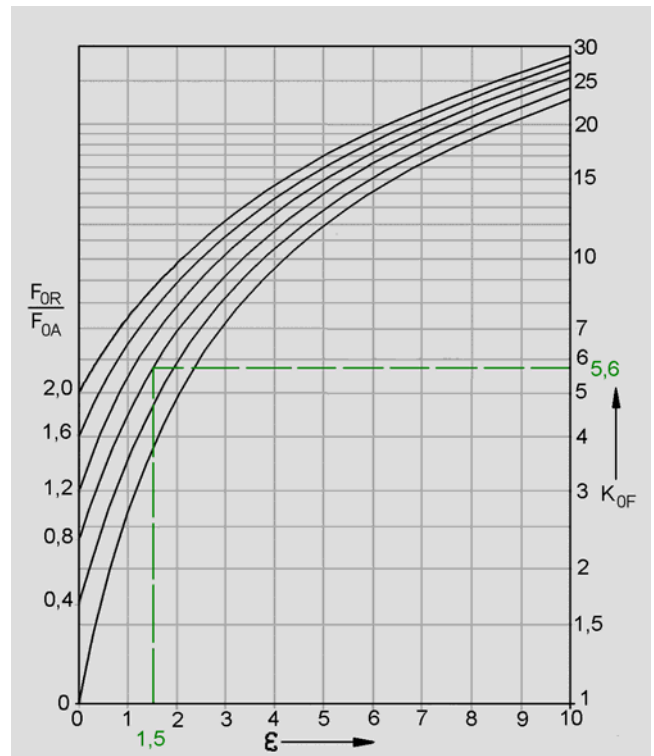
$$\frac{F_{OR}}{F_{OA}} = \frac{6}{7,5} = 0,8$$

$$K_{OF} = 5,6$$

$$P_0 = F_{OA} \times K_{OF} = 7,5 \times 5,6 = 42 \text{ kN}$$

$$\text{Static safety factor } S_0 = \frac{C_0}{P_0}$$

$$S_0 = \frac{99}{42} = 2,36 \text{ times}$$



Static load factor K_{OF} for four point wire ball bearing

ε = load eccentricity value

D_L = running circle diam. in mm

Wire ball bearing

Example of calculations for combined loads



Calculation of service life

Given:

KVE 10 0300

Dynamic load capacity $C = 1,5 \times \sqrt{D_L}$
 $C = 1,5 \times \sqrt{300} = 26 \text{ kN}$

Bearing loads:

Axial load $F_A = 2,50 \text{ kN}$
 Radial load $F_R = 1,00 \text{ kN}$
 Tilting torque $M_K = 0,38 \text{ kNm}$
 Speed of rotation $n = 20 \text{ rpm}$

Required:

Nominal service life

$$\varepsilon = \frac{2 \times M_K}{F_A \times D_L} \times 10^3$$

$$\varepsilon = \frac{2 \times 0,38}{2,5 \times 300} \times 10^3 = 1,0$$

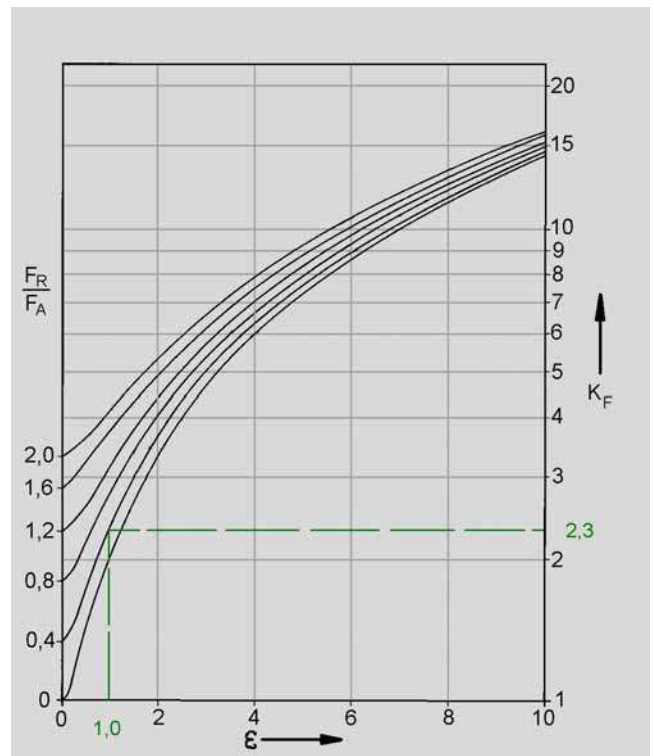
$$\frac{F_R}{F_A} = \frac{1,0}{2,5} = 0,4$$

$$K_F = 2,3$$

$$P = F_A \times K_F = 2,5 \times 2,3 = 5,75 \text{ kN}$$

$$\text{Service life } L_h = \frac{16.666}{n} \times \left(\frac{C}{P} \right)^3$$

$$L_h = \frac{16.666}{20} \times \left(\frac{26}{5,75} \right)^3 = 77.000 \text{ hours}$$



Dynamic load factor K_F for four point wire ball bearing

ε = load eccentricity value

D_L = running circle diam. in mm

Wire ball bearing

Accessories, spacers type series ABL

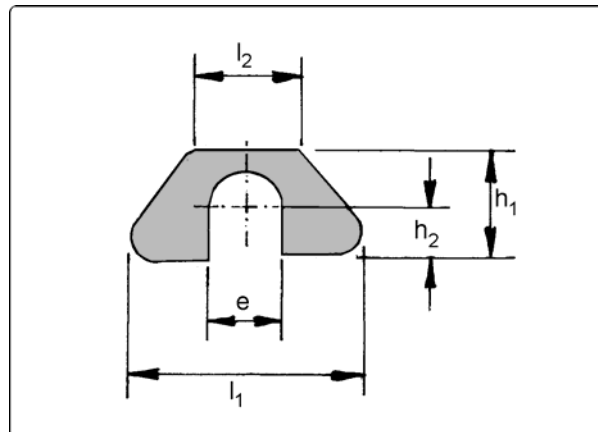


Table of dimensions [Dimensions in mm]

KMF-type 1)	For screw	e	h ₁	h ₂	l ₁	l ₂
ABL 6	M6	7	11,0	5	24,0	11,0
ABL 8	M8	9	13,5	6	34,0	14,7
ABL 10	M10	11	16,0	7	43,0	16,4
ABL 12	M12	13	18,0	8	45,0	20,3
ABL 16	M16	17	24,0	11	54,0	25,4

1) Material corrosion-resistant steel

1 set of spacers consists of:

No. off	Thickness
1	1,0 mm
1	0,5 mm
1	0,3 mm
1	0,25 mm
1	0,2 mm
1	0,15 mm
1	0,1 mm
1	0,025 mm

Spacers for setting the play can be supplied in the required thickness or as a set.
Packing unit 100 pcs. or 100 sets.

Example of order:

500 off spacers for M10 screws with a thickness of 0.25 mm or complete set.

Description : ABL 10 - 0,25

Quantity : 500 off

Description : ABL 10

Quantity : 500 sets

Accessoires

Accessoires sealing profiles



Sealing:

One can seal to the adjacent structure with KMF sealing profiles, depending on the requirements and the type of pollution.

We have developed some sealing profiles as **yardgoods** for this purpose, which meet different requirements. For infinite purposes, the interfaces must be flat and free of grease. A cyan acrylate glue can be used as the glue. One must take care that there is no displacement when join the interfaces.

The standard material of the sealing profile is NBR 70 (Shore hardness of 70), which has proved successful due to its resistance to oil and grease and its good resistance to wear. The sealing profiles can be used at working temperatures of -40°C to +80°C.

Sealing profile (selection)							
Profile crossection		Abbr.	Required space (guide)		Diameter range D		Characteristics
axial seal	radial seal		a	b	axial	radial	
		S8	7	17	$\geq \varnothing 400$	$\geq \varnothing 400$	Robust seal increased friction
		S4	5	13	$\geq \varnothing 200$	$\geq \varnothing 200$	Normal seal low friction
		S5	11	9	$\geq \varnothing 400$	$\geq \varnothing 400$	Protected bearing gap seal
		S7	7	5	$\geq \varnothing 200$	$\geq \varnothing 200$	Protected bearing gap seal low space requirement
		S6	9	10		$\geq \varnothing 200$	High pressure due to Spring-loaded sealing lip, preferred for oscillating operation
		R2 R3 R4	1,5 2,3 3,1	2,7 4,0 5,4	$\geq \varnothing 200$	$\geq \varnothing 200$	Static seal

Installation drawings are available for the individual seal profiles. Please ask for them.